



**We have a very individual  
point of view. Yours!**

**NEW**

## **RapidFlow<sup>®</sup>, Hot Half**

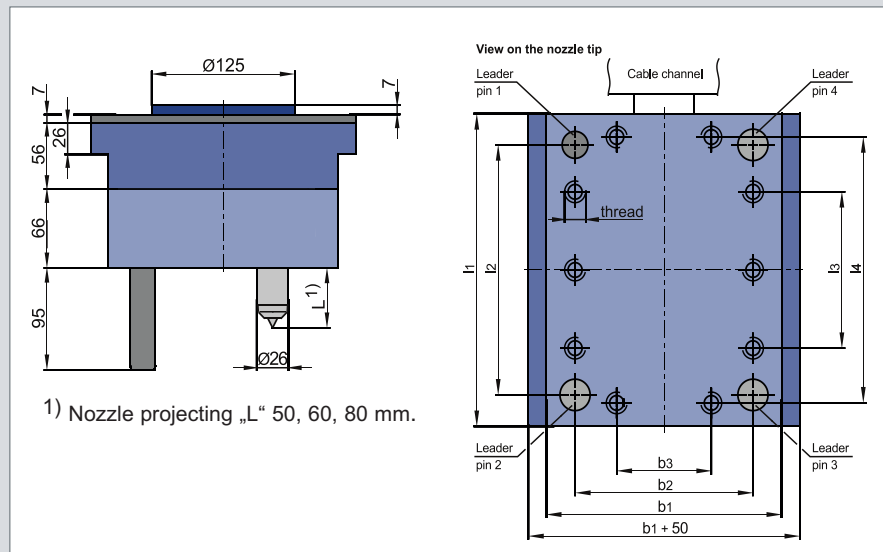
completely assembled for your mould,  
wired and ready to plug in!

### **Advantages of the RapidFlow<sup>®</sup> hot halves**

- completely assembled and wired
- delivery time 3 weeks
- attractive price-performance ratio
- no need for extensive co-ordination work
- in proven GÜNTHER quality

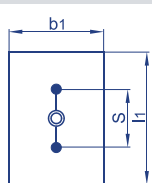
Hot-runner systems in the form of "hot halves" for integration into your mould half with the associated mould plates. Completely assembled, cabled and co-ordinated

## Plate sizes



### Pitch center

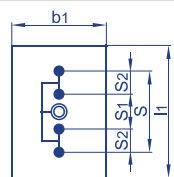
## HS 93



Pitch centers “S” (mm)	Plate size (minimum) b1 x l1 (mm)	Manifold size VL x VB x VH (mm)
80 - 140	196 x 296	210 x 100 x 46
>140 - 190	196 x 346	260 x 100 x 46
>190 - 240	196 x 396	310 x 100 x 46
>240 - 290	196 x 446	360 x 100 x 46

When ordering, please always specify the “S” pitch centers.  
**Example:**  
**Pitch centers “S” = 200 mm**

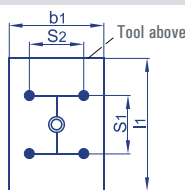
## HS 94



**Smallest pitch centers S1= 80 mm, S2= 40 mm**

<b>Pitch centers “S” (mm)</b>	<b>Plate size (minimum) b1 x l1 (mm)</b>	<b>Manifold size VL x VB x VH (mm)</b>
<b>160 - 190</b>	196 x 346	260 x 100 x 46
<b>&gt;190 - 240</b>	196 x 396	310 x 100 x 46
<b>&gt;240 - 290</b>	196 x 446	360 x 100 x 46

## HS 96

$$S1 \geq S2$$


Pitch centers (mm)		Plate size (minimum)	Manifold size
S1	S2	b1 x l1 (mm)	VL x VB x VH (mm)
50 - 70	50 - 70	246 x 296	140 x 140 x 46
70 - 110	50 - 70	246 x 346	180 x 140 x 46
110 - 150	50 - 70	246 x 396	220 x 140 x 46
150 - 190	50 - 70	246 x 446	260 x 140 x 46
190 - 230	50 - 70	246 x 446	300 x 140 x 46
70 - 110	70 - 110	296 x 346	180 x 180 x 46
110 - 150	70 - 110	296 x 396	220 x 180 x 46
150 - 190	70 - 110	296 x 446	260 x 180 x 46
190 - 230	70 - 110	296 x 446	300 x 180 x 46
110 - 150	110 - 150	346 x 396	220 x 220 x 46
150 - 190	110 - 150	346 x 446	260 x 220 x 46
190 - 230	110 - 150	346 x 446	300 x 220 x 46

## Hasco - 01

Plate size b1 x l1 (mm)	b2	b3	l2	l3	l4			
196 x 296	150	80	244	186	260	M12	22	24
196 x 346	150	80	294	236	310	M12	22	24
196 x 396	144	80	344	274	360	M12	22	24
196 x 446	144	80	394	324	410	M12	22	24
246 x 296	200	130	244	186	260	M12	22	24
246 x 346	194	130	294	234	310	M12	22	24
246 x 396	198	130	340	284	360	M12	22	24
246 x 446	194	130	394	324	410	M12	22	24
296 x 296	250	180	244	186	260	M12	22	24
296 x 346	244	180	294	224	310	M12	22	24
296 x 396	248	180	340	284	360	M12	22	24
296 x 446	244	180	394	324	410	M12	22	24
346 x 346	294	180	294	224	310	M12	22	24
346 x 396	274	180	316	230	360	M16	30	32
346 x 446	274	180	374	280	410	M16	30	32

## Meusburger - 02

Plate size b1 x l1 (mm)	b2	b3	l2	l3	l4	Thread	Leader pin 1	2, 3, 4
196 x 296	156	80	256	186	260	M10	18	20
196 x 346	148	80	298	220	310	M12	22	24
196 x 396	148	80	348	270	360	M12	22	24
196 x 446	148	80	398	320	410	M12	22	24
246 x 296	198	130	248	170	260	M12	22	24
246 x 346	198	130	298	220	310	M12	22	24
246 x 396	198	130	348	270	360	M12	22	24
246 x 446	198	130	398	320	410	M12	22	24
296 x 296	248	180	248	170	260	M12	22	24
296 x 346	248	180	298	220	310	M12	22	24
296 x 396	248	180	348	270	360	M12	22	24
296 x 446	248	180	398	320	410	M12	22	24
346 x 346	298	180	298	220	310	M12	22	24
346 x 396	274	180	324	230	360	M16	30	32
346 x 446	274	180	374	280	410	M16	30	32

With our standard range of **standardised hot halves** we offer you **short delivery times** and an optimum price-performance ratio.

On top of that, the hot halves offer you reliability in installation because they take away the need for extensive co-ordination work and consequently prevent the possibility of installation mistakes.

## Product description

- RapidFlow hot half with temperature regulation and centring flange (ø125 mm).
- connections for tempering G1/4"
- 6SR2 nozzle type, screwed into the manifold
- separate power and thermocouple
- tapped holes for transport purposes all around



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